PATENT COOPERATION TREATY

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)					
Applicant's or agent's file reference TUBEROLL	FOR FURTHER ACTI	ON S	See Form PCT/IPEA/416		
International application No. PCT/AU2004/000726	International filing date ((day/month/year)	Priority date (day/month/year) 23 June 2003		
	n (IPC) or national classification and	IPC			
	, 37/78, B21D 3/04				
Applicant KASTROPIL, Anthony					
Authority under Article 35 at	at preliminary examination report, es and transmitted to the applicant accord total of 3 sheets, including this cov	Olife to Miliota 241	ernational Preliminary Examining		
3. This report is also accompan					
(sent to the applican	u and to the International Bureau) &	total of sheets, as	follows:		
sheets of the do	escription, claims and/or drawings wing rectifications authorized by this Assistantiations).	thich have been amer Authority (see Rule 7			
the disclosure Box.	in the international application as the	to time and number of	rs contain an amendment that goes beyond from 4 of Box No. I and the Supplemental of electronic carrier(s)), containing by, as indicated in the Supplemental Box bioust.		
Relating to Sequence	ce Listing (see Section 802 of the Ac	Imminute maduce	tions).		
4. This report contains indicat	tions relating to the following items:				
X Box No. 1 Basis	s of the report				
Box No. II Prior	ity				
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
Box No. IV Lack of unity of invention					
X Box No. V Reas	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement				
1 1 20%	ain documents cited	_			
	ain defects in the international appli-				
Box No. VIII Cert	ain observations on the international	application			
Date of submission of the dem	and	Date of completion	of the report		
17 January 2005		17 May 2005			
Name and mailing address of the	IPEA/AU	Authorized Officer			
AUSTRALIAN PATENT OFFIC PO BOX 200, WODEN ACT 20 Pomail address; pct@ipaustralia.	CE 606, AUSTRALIA	JASON PREMN			
Facsimile No. (02) 6285 3929		Telephone No. (02	,, 0203 2121		

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

INTERNATIONAL PRELIM	Makers was over or a		PCT/AU2004/000726
Box No. I Besis of the report			was filed unless
With regard to the language, this re			
which is the language of a trai	tions from the original language in	to the following land of:	mage ,
international search (ur	nder Rules 12.3 and 23.1 (b))		
	national application (under Rule 12		
2. With regard to the elements of the furnished to the receiving Office in	response to un avviante and average report):		cement sheets which have been I to in this report as "originally
X the international application	as originally filed/furnished		
the description: pages pages* pages*		with the letter of with the letter of	
the claims: pages* pages* pages*		tatement) under Artic with the letter of with the letter of	ils 19
the drawings: pages pages* pages*	received by this Authority on	with the letter of with the letter of	Requence Listing.
	ny related table(s) - see Supplemen	Ital Box Kelating to S	oditous mamile.
3. The amendments have resu			
1	ets/figs ing (specify): ed to the sequence listing (specify)		report and listed below had not been
4. This report has been established made, since they have been 70.2(c)).	olished as if (some of) the amendm on considered to go beyond the dia	closure as filed, as in	report and listed below had not been dicated in the Supplemental Box (Rule
the description,			
the claims, Nos.			
the drawings, sh			
the sequence lis	ting (specify): ited to the sequence listing (specif))):	
	those sheets may be marked "superse		

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/AU2004/000726

Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability citations and explanations supporting such statement			
Vite			
YES			
NO			
YES			
NO			
YES			
NO			

2. Citations and explanations (Rule 70.7)

Novelty (N) and Inventive Step (IS)

The documents cited in the International Search Report:

- D1) GB 2144358
- D2) SU 567235
- D3) EP 0550256
- D4) US 4763504

The claimed invention relates to an apparatus/ method for reducing the diameter, rounding or straightening a pipe. The cited documents disclose a similar apparatus/ method but none of them discloses all the essential features of the invention, in particular, a supporting cylinder for rotationally supporting the rollers.

The claims 1-56 are novel and considered to involve an inventive step.

INTERNATIONAL SEARCH REPORT

International application No.
PCT/AU2004/000726

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Α.	CLASSIFICATION OF SUBJECT MATTER	·			
Int. Cl. 7:	B21B 19/06, 19/10, 37/78, B21D 3/04	·			
According to	International Paterit Classification (IPC) or to both m	ational classification and IPC			
n	FIRE DS SEARCHED				
Minimum doo	currentation searched (classification system followed by classification)	sification symbols)			
	on searched other than minimum documentation to the exter	t that such documents are included in the fields search	ed		
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Electronic da	ta base consulted during the international search (name of d C marks: B21B 19/06, 19/10, 37/78, B21D 3/04	and keywords: skew, roller, reduce diameter	and like terms)		
C.	DOCUMENTS CONSIDERED TO BE RELEVANT				
Category* Citation of document, with indication, where appropriate, of the relevant passages claim					
A	GB 2144358 A (STANDARD TELEPHONES AND CABLE PLC) 6 March 1985 A Abstract				
A	Derwent Abstract Accession No. 85-120692/20, Class P52 SU 567235 A (LEVITAN) 7 December 1984				
A	EP 0550256 B (SUMITOMO METAL INDUSTRIES, LTD) 7 July 1993 Figure 7				
A	US 4763504 A (NILSSON) 16 August 198 Abstract	3	1 - 56		
	Further documents are listed in the continuation				
"A" doc	considered to be of particular relevance	later document published after the international filing date or conflict with the application but cited to understand the princ underlying the invention document of particular relevance; the claimed invention cann	ot be considered novel		
E" car	rlier application or patent but published on or after the "X" crnational filing date	or cannot be considered to involve an inventive step when a			
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of or which is cited to establish the publication date of or which is cited to establish the publication date of such documents, such combination being obvious to a person skilled					
"O" do	cother means	document member of the same patent family			
110° da	ocument published prior to the international filing date ut later than the priority date claimed	and international general report			
Date of th	ne actual completion of the international search	Date of mailing of the international search report	2 3 JUL 2004		
16 July	2004 d mailing address of the ISA/AU	Authorized officer	•		
ALICTO	ATTAN PATENT OFFICE				
YOR OR	200 WODEN ACT 2606, AUSTRALIA	JASON PREMNATH	•		
Facsimile	E-mail address: pct@ipaustralia.gov:au Facsimile No. (02) 6285 3929 Telephone No : (02) 6283 2127				

INTERNATIONAL SEARCH REPORT

Information on patent family members

International application No. PCT/AU2004/000726

This Annex lists the known "A" publication level patent family members relating to the patent documents cited in the above-mentioned international search report. The Australian Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

Patent Document Cited in Search Report			•	Patent Family Member			
B B	2144358						
J	567235					710	5477719
P	0550256	JР	5177220	JP	5277511	US	34///19
JS	4763504	US	4494394	. US	4711112		

Due to data integration issues this family listing may not include 10 digit Australian applications filed since May 2001.

END OF ANNEX